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Performance Flush System Instructions

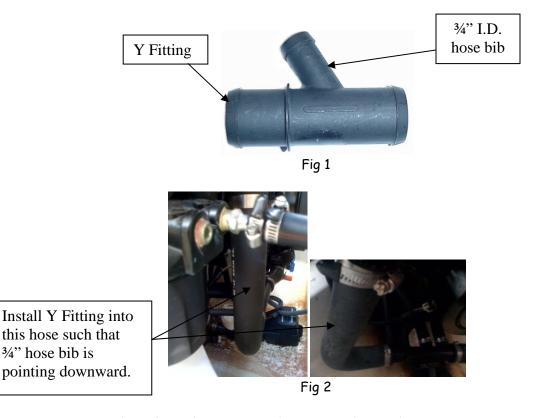
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Mercury Marine Products:

1. Cut existing hose and install the included Y-fitting and hose clamps in the hose running out of the water distribution housing and into the bottom of the circulating pump hose (see Fig 2 below). Install the supplied flush fitting such that the $\frac{3}{4}$ " i.d. hose bib is pointing downward such that the inlet flush water flows upward into the circulating pump. This is also the same direction of the cooling system water flow, which is towards the heat exchanger. Make certain the finished hose does not sit lower than the distribution housing otherwise water will not drain properly.



- 2. Remove the 2 front fasteners on the STBD exhaust elbow.
- 3. Re-use the existing 2 exhaust elbow fasteners to install drain bracket and flush fitting assembly.

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Fig 3

- 4. In some cases it may be necessary to remove one end of the supplied flush hose and trim to fit. If this is the case make certain to re-tighten the removed hose clamps afterwards.
- 5. After installation is complete insert garden hose connector shown below onto any garden hose, turn on water supply, and connect to the flush fitting located on the installed bracket assembly. At this point water should begin to flow.



Fig 4

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