

Marine Exhaust Anode Installation Instructions

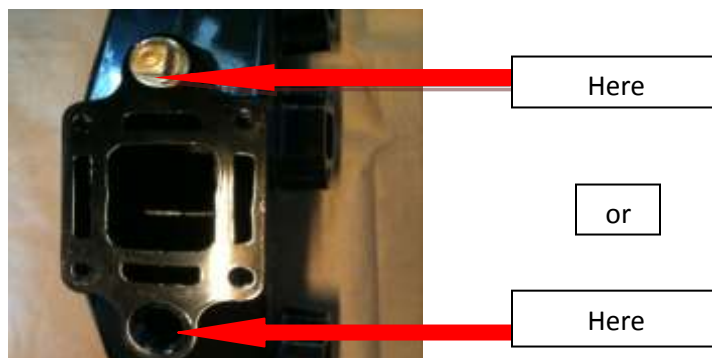
*****Note:** Placing Loctite 567 pipe sealent on the threads of all anodes is recommended.

1. Manifolds

- Locate the 3/4" pipe plug and anode seen below.



- Insert the plug into one of the two holes on the top of the manifolds. Most commonly these are placed in the hole closest to the back of the boat.



- Tighten the plug until it is tight. This is done with a wrench. Note: The threads won't always bottom out or sit flush with the manifold. Over

tightening can do harm to the products. Do not exceed 35ft/lbs of torque.

2. Spacers (when applicable)

- Locate the short $\frac{1}{4}$ " anodes seen below.



- Insert the anode into the side of the spacer, on the opposite side of the manifold anode, or towards the front of the boat.



- Tighten the anodes following the same procedures as the anodes placed in the manifolds.

3. Riser / Elbows

- Locate the long $\frac{1}{4}$ " plugs and anodes.



- Place the anodes into the sides of the risers. You should have two anodes for every riser. Place one anode on each side of the riser in the holes towards the bottom on the outlet side.



Place anode here and on the opposite side.

- Tighten the anodes following the same procedures as the anodes placed in the manifolds.